

A NEW \*IDEA® BOOK FROM BORDEN \$1.00

# *Beverages with the Real Difference*

OF REALEMON® LEMON JUICE FROM CONCENTRATE



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discover the REAL DIFFERENCE of taste-tempting beverages made with ReaLemon® Lemon Juice from Concentrate. ReaLemon, that flavorful ingredient for a whole array of beverages—from ever popular lemonade to spectacular party punches—comes in a variety of convenient sizes so it is always ready to use.

Whether you're looking for an interesting new summer cooler, a colorful holiday punch or a warming winter sipper, you're sure to find just the right recipe here. We've included floats and shakes for kids of all ages, as well as cocktail favorites.

You'll also find hints for making lemon ice cubes, ice rings and ice blocks for punches, and quick ideas for adding the REAL DIFFERENCE of ReaLemon to beverages galore.

We hope you will enjoy "BEVERAGES WITH THE REAL DIFFERENCE". All the recipes were developed and tested in the Borden Kitchens, so you know they'll be good.

*Front cover photo: (clockwise from top) Rosé Lemonade Punch, Page 22; Banana Orange Shake, Page 31; Bourbon Slush, page 25; Tomato Beef Sipper, page 27; Melon Citrus Cooler, page 9.*

Lemonade, a year-round favorite—  
whenever you want a cool, refreshing  
beverage.



# pitcher drinks

## LEMONADE

**Sugar**  
**ReaLemon® Lemon Juice from**  
**Concentrate**  
**Cold water**

Dissolve sugar in ReaLemon; add cold water. Serve over ice. Garnish as desired.

### To Make:

<b>1 serving</b> <b>(8 ounces)</b>	2 tablespoons sugar 2 tablespoons ReaLemon $\frac{3}{4}$ cup cold water
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<b>1 quart</b>	$\frac{1}{2}$ cup sugar $\frac{1}{2}$ cup ReaLemon $3\frac{1}{4}$ cups cold water
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<b>1 gallon</b>	2 cups sugar 2 cups ReaLemon 3 quarts plus 1 cup cold water
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<b>2 gallons</b>	4 cups sugar 1 (32-ounce) bottle ReaLemon $6\frac{1}{2}$ quarts cold water
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### Variations:

**Sparkling Lemonade:** Substitute club soda for cold water.

**Slushy Lemonade:** In blender container, combine  $\frac{1}{2}$  cup ReaLemon and  $\frac{1}{2}$  cup sugar with 1 cup water; add ice to make 1 quart. Blend until smooth. Serve immediately. Makes about 1 quart.

**Pink Lemonade:** Stir in 1 to 2 teaspoons grenadine syrup or 1 or 2 drops red food coloring to 1 quart lemonade.

**Minted Lemonade:** Stir in 2 or 3 drops peppermint extract to 1 quart lemonade.











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## ◀ LEMONY ICED TEA

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Makes about 7 cups

- 6 cups brewed tea
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ¾ cup sugar
- Ice

In pitcher, combine tea, ReaLemon and sugar; stir until sugar dissolves. Chill if desired. Serve over ice.

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## APRICOT COOLER

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Makes about 6 cups

- 2 cups apricot nectar, chilled
- 2 cups unsweetened pineapple juice, chilled
- ⅓ cup ReaLemon® Lemon Juice from Concentrate
- 1 (12-ounce) can ginger ale, chilled
- Ice

In pitcher, combine nectar, pineapple juice and ReaLemon. Just before serving, add ginger ale; serve over ice.

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## PURPLE PASSION ▶

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Makes about 4 cups

- 1 (6-ounce) can frozen sweetened grape juice concentrate, thawed
- 3 juice cans cold water
- 1 juice can vodka
- ½ cup ReaLemon® Lemon Juice from Concentrate
- Ice
- Purple or green grapes and mint leaves for garnish, optional

In pitcher, combine all ingredients except ice and garnish; mix well. Serve over ice. Garnish with grapes and mint if desired.

The sprightly flavor combination of grape and lemon makes Purple Passion a great party drink.

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## CLARET LEMONADE

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Makes about 6 cups

- ¾ cups cold water
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- 2 cups claret wine, chilled
- Ice

In pitcher, combine water, ReaLemon and sugar; stir until sugar dissolves. Just before serving, stir in wine; serve over ice.

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## TOMATO CITRUS MEDLEY

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Makes about 6 cups

- 4 cups tomato juice, chilled
- 2 cups unsweetened orange juice, chilled
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 2 tablespoons sugar
- 1 teaspoon salt
- Ice

In pitcher, combine juices, sugar and salt; stir until sugar dissolves. Serve over ice.





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## ◀ MINT JULEP COOLER

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Makes about 4 cups

- 3/4 cup bourbon**
- 1/3 cup ReaLime® Lime Juice from Concentrate**
- 2 tablespoons white creme de menthe**
- 2 (12-ounce) cans lemon-lime carbonated beverage, chilled**
- Ice**
- Mint leaves for garnish, optional**

In pitcher, combine bourbon, ReaLime and creme de menthe. Stir in carbonated beverage; serve over ice. Garnish with mint if desired.

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## SOUTHERN SUNSHINE

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Makes about 7 cups

- 2 cups unsweetened orange juice, chilled**
- 1/2 cup ReaLemon® Lemon Juice from Concentrate**
- 1/4 cup sugar**
- 3/4 cup Southern Comfort liqueur**
- 1 (32-ounce) bottle lemon-lime carbonated beverage, chilled**
- Ice**
- Orange slices and mint leaves for garnish, optional**

In pitcher, combine orange juice, ReaLemon and sugar; stir until sugar dissolves. Stir in liqueur and carbonated beverage; serve over ice. Garnish as desired.

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## COCONUT ORANGE FROTH

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Makes about 5 cups

- 2 cups orange sherbet**
- 1 cup unsweetened pineapple juice**
- 1/3 cup cream of coconut**
- 1/3 cup ReaLemon® Lemon Juice from Concentrate**
- 1 (12-ounce) can club soda, chilled**

In blender container, combine all ingredients except soda; blend until smooth. Pour into pitcher and stir in club soda. Serve immediately.



## PINEAPPLE TEA

Makes about 2 quarts

- 2 tablespoons unsweetened instant tea
- $\frac{1}{2}$  cup sugar
- 1 cup hot water
- 4 cups unsweetened pineapple juice, chilled
- $1\frac{1}{2}$  cups cold water
- $\frac{3}{4}$  cup ReaLemon® Lemon Juice from Concentrate
- Ice
- Pineapple chunks, maraschino cherries and mint leaves for garnish, optional

In pitcher, combine tea and sugar; add hot water and stir until sugar dissolves. Add pineapple juice, cold water and ReaLemon; serve over ice. Garnish as desired.

## MELON CITRUS COOLER

Makes about 2 quarts

- 2 cups unsweetened orange juice, chilled
- $\frac{1}{2}$  cup ReaLemon® Lemon Juice from Concentrate
- $\frac{1}{3}$  cup sugar
- 2 cups fresh or frozen melon balls
- 1 cup vodka, optional
- 2 (12-ounce) cans lemon-lime carbonated beverage, chilled
- Ice

In pitcher, combine orange juice, ReaLemon and sugar; stir until sugar dissolves. Stir in melon balls, vodka if desired and carbonated beverage. Serve over ice.

## CLAM TEQUILA BLUSH

Makes about 7 cups

- 4 cups tomato juice, chilled
- 1 (10-ounce) can clam juice, chilled
- $\frac{2}{3}$  cup ReaLemon® Lemon Juice from Concentrate
- $\frac{2}{3}$  cup tequila
- Ice

In pitcher, combine juices and tequila. Serve over ice.





## ROSÉ LIME SANGRIA

Makes about 2 quarts

- $\frac{3}{4}$  cup sugar
- 1 (8-ounce) bottle ReaLime® Lime Juice from Concentrate, chilled
- 1 (750 mL) bottle rosé wine, chilled
- 3 cups cold water
- Fruit-Filled Ice Cubes

In pitcher, dissolve sugar in ReaLime; stir in wine and water. Add Fruit-Filled Ice Cubes.

### Fruit-Filled Ice Cubes:

- $\frac{1}{4}$  cup sugar
- $\frac{1}{4}$  cup ReaLime® Lime Juice from Concentrate
- $1\frac{1}{2}$  cups cold water
- Mandarin orange segments, drained
- Maraschino cherries, drained
- Pineapple chunks, drained

In 2-cup measuring cup, dissolve sugar in ReaLime; stir in water. Place 1 piece of fruit in each section of 2 ice cube trays. Pour in ReaLime mixture. (Add additional water if needed to fill trays.) Freeze.

## WHITE SANGRIA

Makes about 2 quarts

- $\frac{1}{2}$  to  $\frac{3}{4}$  cup sugar
- $\frac{1}{2}$  cup ReaLemon® Lemon Juice from Concentrate
- $\frac{1}{4}$  cup ReaLime® Lime Juice from Concentrate
- 1 (750 mL) bottle sauterne
- $\frac{1}{4}$  cup orange-flavored liqueur
- 1 (32-ounce) bottle club soda, chilled
- Ice
- Strawberries for garnish, optional

In large pitcher, combine sugar, ReaLemon and ReaLime; stir until sugar dissolves. Add sauterne and orange-flavored liqueur. Just before serving, add club soda. Serve over ice; garnish with strawberries if desired.

## ▲ LEMON BOILERMAKER

Makes about 3 cups

- $\frac{1}{2}$  cup sugar
- 1 cup ReaLemon® Lemon Juice from Concentrate
- 1 cup bourbon
- 1 (12-ounce) can beer, chilled
- Crushed ice

In small pitcher, dissolve sugar in ReaLemon; stir in bourbon and beer. Serve over ice.

## RED SANGRIA

Makes about 2 quarts

- $\frac{3}{4}$  cup sugar
- $\frac{3}{4}$  cup unsweetened orange juice, chilled
- $\frac{1}{3}$  cup ReaLemon® Lemon Juice from Concentrate
- $\frac{1}{3}$  cup ReaLime® Lime Juice from Concentrate
- 6 cups medium-dry red wine, chilled
- 1 orange, sliced
- Ice

In pitcher, combine sugar and juices; stir until sugar dissolves. Add wine and orange. Stir to blend. Serve over ice.

Clockwise from left: White Sangria; Red Sangria; Rosé Lime Sangria.





## BLUSHING FRUIT QUENCHER

Makes about 2 quarts

- 1 (32-ounce) bottle cranberry juice cocktail, chilled
- 2 cups cold water
- 1½ cups unsweetened orange juice, chilled
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- Ice

In pitcher, combine ingredients; stir until sugar dissolves. Serve over ice.

## LEMON TEA SPARKLER

Makes about 7 cups

- 2 cups brewed tea
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- 1 (32-ounce) bottle ginger ale, chilled
- Ice

In pitcher, combine tea, ReaLemon and sugar; stir until sugar dissolves. Just before serving, add ginger ale. Serve over ice.

## PARTY MAI TAIS

Makes about 5 cups

- 3 cups unsweetened pineapple juice, chilled
- 1 cup light rum
- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed
- ½ cup ReaLemon® Lemon Juice from Concentrate
- Crushed ice
- Orange slices and maraschino cherries for garnish, optional

In pitcher, combine all ingredients except ice and garnish; stir to dissolve orange juice concentrate. Serve over ice; garnish as desired.

Party Mai Tais...A delicious blend of tropical flavors.

## TANGY ORANGE JUICE

Makes about 5 cups

- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- 1 (32-ounce) bottle club soda, chilled
- Ice

In pitcher, combine orange juice concentrate, ReaLemon and sugar; stir until sugar dissolves. Stir in club soda. Serve over ice.





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## WHITE SANGRITA

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Makes about 7 cups

- 3 cups catawba grape juice or other white grape juice
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- 1 (32-ounce) bottle club soda, chilled
- White grapes, strawberries and orange slices for garnish, optional
- Ice

In pitcher, combine grape juice, ReaLemon and sugar; stir until sugar dissolves. Just before serving, add club soda. Garnish with fruit if desired. Serve over ice.

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## RED SANGRITA

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Makes about 5½ cups

- 1 (32-ounce) bottle cranberry juice cocktail, chilled
- 1 cup unsweetened orange juice
- ⅓ cup ReaLime® Lime Juice from Concentrate
- 2 tablespoons sugar
- Orange slices
- Ice

In pitcher, combine juices and sugar; stir until sugar dissolves. Garnish with orange slices and serve over ice.

TIP: For larger quantity of Sangrita, double all ingredients. Makes about 11 cups.





## punches

Nothing says "Welcome to the Party" better than a colorful, festive punch. Here is a wide variety of crowd pleasers for every type of entertaining occasion.

### CRANBERRY BRUNCH PUNCH

Makes about 2 quarts

- 1 (48-ounce) bottle cranberry juice cocktail, chilled
- $\frac{1}{2}$  cup ReaLemon® Lemon Juice from Concentrate
- 1 quart orange sherbet

In small punch bowl or pitcher, combine cranberry juice and ReaLemon. Just before serving, scoop sherbet into punch bowl or serving cups.



### CRANBERRY ORANGE PUNCH

Makes about  $3\frac{1}{2}$  quarts

- 2 (32-ounce) bottles cranberry juice cocktail, chilled
- $1\frac{1}{2}$  cups ReaLemon® Lemon Juice from Concentrate
- $\frac{2}{3}$  cup sugar
- 2 (16-ounce) bottles orange soda, chilled
- $\frac{1}{2}$  cup orange-flavored liqueur, optional
- Ice block or ice ring
- 1 orange, sliced
- Whole cloves and cranberries, optional

In large punch bowl, combine cranberry juice, ReaLemon and sugar; stir until sugar dissolves. Just before serving, add orange soda and liqueur if desired; add ice. Garnish with orange slices decorated with cloves and cranberries if desired.





### HONEY LEMON PUNCH

Makes about 2½ quarts

- 1 cup firmly packed light brown sugar
- 1 cup honey
- 2 cups hot water
- 4 cups cold water
- 2 cups ReaLemon® Lemon Juice from Concentrate
- ¼ cup bourbon, optional
- Ice block or ice ring

In punch bowl, combine brown sugar, honey and hot water; stir until honey and sugar dissolve. Add cold water, ReaLemon and if desired, bourbon. Add ice

TIP: Honey Lemon Punch is also delicious heated and served warm in mugs.

### GOLDEN CITRUS PUNCH

Makes about 2 quarts

- 3 cups unsweetened orange juice, chilled
- 2 cups brewed tea
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 1 cup sugar
- 1 (750 mL) bottle sauterne, chilled
- ¼ cup orange-flavored liqueur
- Ice block or ice ring
- 1 orange, sliced

In small punch bowl, combine orange juice, tea, ReaLemon and sugar; stir until sugar dissolves. Chill if desired. Add sauterne and liqueur. Add ice; garnish with orange slices.



### CHAMPAGNE SHERBET PUNCH

Makes about 2½ quarts

- 3 cups unsweetened pineapple juice, chilled**
- ¼ cup ReaLemon® Lemon Juice from Concentrate**
- 1 quart pineapple sherbet**
- 1 (750 mL) bottle champagne, chilled**

In punch bowl, combine pineapple juice and ReaLemon. Just before serving, scoop sherbet into punch bowl; add champagne. Stir gently.

### TEA BERRY PUNCH

Makes about 2½ quarts

- 3 cups brewed tea**
- ¾ cup sugar**
- 1 (48-ounce) bottle cranberry juice cocktail, chilled**
- ¾ cup ReaLemon® Lemon Juice from Concentrate**
- Ice block or ice cubes**

In punch bowl or pitcher, combine tea and sugar; stir until sugar dissolves. Add cranberry juice, ReaLemon and ice.



## QUICK CRANBERRY PUNCH

Makes about 2½ quarts

- 1 (48-ounce) bottle cranberry juice cocktail, chilled
- ¾ cup ReaLemon® Lemon Juice from Concentrate
- Ice block or ice ring
- 1 (32-ounce) bottle lemon-lime carbonated beverage, chilled

In punch bowl, combine cranberry juice and ReaLemon. Just before serving, add ice and carbonated beverage.

## ORANGE TEA PUNCH

Makes about 4 quarts

- 4 cups brewed tea
- 2 cups unsweetened orange juice, chilled
- 1 cup ReaLemon® Lemon Juice from Concentrate
- 1 cup sugar
- 1 quart orange sherbet
- 1 (32-ounce) bottle ginger ale, chilled

In pitcher, mix tea, orange juice, ReaLemon and sugar; stir until sugar dissolves. Chill. Just before serving, pour tea mixture into large punch bowl; add scoops of sherbet and ginger ale.

## EVERGREEN MINT PUNCH

Makes about 4 quarts

- 1½ cups water
- 1 (10-ounce) jar mint-flavored apple jelly
- 3 cups unsweetened pineapple juice, chilled
- ¾ cup ReaLemon® Lemon Juice from Concentrate
- 1½ cups vodka, optional
- 2 (32-ounce) bottles ginger ale or lemon-lime carbonated beverage, chilled
- 1 quart lime sherbet

In small saucepan, combine water and jelly; cook and stir until jelly melts. Cool. In large punch bowl, combine jelly mixture with remaining ingredients except sherbet; stir well. Scoop sherbet into punch bowl.

## PINEAPPLE RUM PUNCH

Makes about 3 quarts

- 1 (46-ounce) can unsweetened pineapple juice, chilled
- 1 (8-ounce) bottle ReaLime® Lime Juice from Concentrate
- 1½ to 2 cups light rum
- 1 (32-ounce) bottle ginger ale, chilled
- 1 quart pineapple or orange sherbet

In punch bowl, combine pineapple juice, ReaLime and rum. Just before serving, add ginger ale and scoops of sherbet.

## SPARKLING CITRUS TEA

Makes about 2½ quarts

- 4 cups brewed tea
- 1 cup ReaLemon® Lemon Juice from Concentrate
- ⅔ cup honey
- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed
- 1 (32-ounce) bottle club soda, chilled
- Ice cubes

In large pitcher or punch bowl, combine all ingredients except club soda and ice; mix well. Chill. Just before serving, add club soda; stir. Serve over ice.









## ◀ FRUIT MEDLEY PUNCH

Makes about 3½ quarts

- Della Robbia Ice Ring, optional**
- 2 (10-ounce) packages frozen strawberries in syrup, thawed**
- 3 cups apricot nectar, chilled**
- 3 cups cold water**
- 1 cup ReaLemon® Lemon Juice from Concentrate**
- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed**
- 1 cup sugar**
- 1 (32-ounce) bottle ginger ale, chilled**

Prepare ice ring in advance. In blender container, blend strawberries well (about 30 seconds). In large punch bowl, combine strawberries, apricot nectar, water, ReaLemon, orange juice concentrate and sugar; stir until sugar dissolves. Slowly pour in ginger ale; add *Della Robbia Ice Ring* if desired.

### Della Robbia Ice Ring

- 2½ cups ginger ale, chilled**
- ½ cup ReaLemon® Lemon Juice from Concentrate**

***Any of the following:***

- Canned apricot halves, drained**
- Seedless white grapes**
- Strips of orange peel, curled**
- Whole strawberries**
- Mint leaves**
- Maraschino cherries, drained**

In 1-quart measure or container, combine ginger ale and ReaLemon. Pour ½ the mixture into 1-quart ring mold. Freeze.



Arrange fruits, peel and mint leaves in mold.



Pour remaining liquid over fruit. Freeze.

## CRANBERRY RASPBERRY FROST

Makes about 2½ quarts

- 1 (32-ounce) bottle cranberry juice cocktail, chilled
- 1 (10-ounce) package frozen raspberries in syrup, partially thawed
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 1 pint pineapple sherbet
- 1 (32-ounce) bottle lemon-lime carbonated beverage, chilled

In medium punch bowl, combine cranberry juice, raspberries and ReaLemon. Just before serving, scoop sherbet into punch bowl; add carbonated beverage.

## POOR MAN'S "CHAMPAGNE" PUNCH

Makes about 4 quarts

- 1 (32-ounce) bottle ReaLemon® Lemon Juice from Concentrate, chilled
- 4 cups cold water
- 3 cups sugar
- 2 cups unsweetened grapefruit juice, chilled
- Ice block or ice ring
- 4 (12-ounce) cans beer, chilled

In large punch bowl, combine ReaLemon, water, sugar and grapefruit juice; stir until sugar dissolves. Just before serving, add ice and beer.

## APRICOT BRANDY FROTH

Makes about 2½ quarts

- 1 (46-ounce) can apricot nectar, chilled
- ½ cup apricot-flavored brandy
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 1 pint vanilla ice cream
- 1 (32-ounce) bottle lemon-lime carbonated beverage, chilled

In punch bowl, combine apricot nectar, brandy and ReaLemon. Just before serving, scoop ice cream into punch bowl; add carbonated beverage.

## HARVEST CIDER

Makes about 3 quarts

- 1 red apple, cored and sliced crosswise
- 1 cup plus 1 tablespoon ReaLemon® Lemon Juice from Concentrate
- 2 quarts apple cider, chilled
- ½ cup sugar
- 1 (32-ounce) bottle ginger ale, chilled
- Ground cinnamon
- Ice, optional

Dip apple slices in 1 tablespoon ReaLemon to coat; set aside. In punch bowl, combine cider, remaining ReaLemon and sugar; stir until sugar dissolves. Just before serving, add ginger ale. Sprinkle apple slices with cinnamon; float on top of punch. Serve over ice if desired.





## MINTED PINEAPPLE SPARKLER

Makes about 2 quarts

- 3 cups unsweetened pineapple juice, chilled
- 1 cup vodka
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ½ cup sugar
- 1 tablespoon green creme de menthe ice block or ice ring
- 1 (32-ounce) bottle ginger ale, chilled

In punch bowl, combine pineapple juice, vodka, ReaLemon, sugar and creme de menthe; stir until sugar dissolves. Just before serving, add ice and ginger ale.

## PLANTER'S PUNCH

Makes about 2½ quarts

- 4 cups unsweetened orange juice, chilled
- 4 cups unsweetened pineapple juice, chilled
- ¾ cup ReaLime® Lime Juice from Concentrate
- ½ cup grenadine syrup
- 1½ cups dark rum
- ice

In punch bowl or large pitcher, combine all ingredients except ice; stir. Serve over ice.

## PINEAPPLE GRAPEFRUIT PUNCH

Makes about 3 quarts

- 4 cups pineapple grapefruit juice drink, chilled
- 1 cup ReaLemon® Lemon Juice from Concentrate
- 1 cup sugar
- ½ teaspoon peppermint extract
- 1 quart pineapple sherbet
- 1 (32-ounce) bottle club soda, chilled

In punch bowl, combine pineapple grapefruit juice drink, ReaLemon, sugar and extract; stir until sugar dissolves. Chill. Just before serving, scoop sherbet into punch bowl; add club soda.

## STRAWBERRY CITRUS PUNCH

Makes about 2 quarts

- 4 cups unsweetened orange juice, chilled
- 1 cup ReaLemon® Lemon Juice from Concentrate
- 1 (32-ounce) bottle lemon-lime carbonated beverage, chilled
- 1 (10-ounce) package frozen strawberries in syrup, partially thawed

In small punch bowl, combine orange juice and ReaLemon. Just before serving, pour in carbonated beverage; stir in strawberries.

From left to right: Poor Man's "Champagne" Punch; Harvest Cider; Planter's Punch; Strawberry Citrus Punch.





Stirring with a candy cane enhances the peppermint flavor and adds a delicate pink color to Peppermint Stick Punch.

## MIMOSA PUNCH

Makes about 2 quarts

- 3 cups unsweetened orange juice, chilled**
- ½ cup ReaLemon® Lemon Juice from Concentrate**
- ½ cup sugar**
- ¼ cup orange-flavored liqueur**
- Ice block or ice ring**
- 1 (750 mL) bottle champagne, chilled**

In small punch bowl, combine orange juice, ReaLemon, sugar and liqueur; stir until sugar dissolves. Just before serving, add ice and champagne.

## ◀ PEPPERMINT STICK PUNCH

Makes about 2½ quarts

- 1½ cups sugar**
- 1½ cups ReaLime® Lime Juice from Concentrate, chilled**
- 1 cup vodka or water**
- 2 tablespoons white creme de menthe or ½ teaspoon peppermint extract**
- Ice block or ice ring**
- 2 (32-ounce) bottles club soda, chilled**
- Peppermint candy canes**

In punch bowl, dissolve sugar in ReaLime. Stir in vodka and creme de menthe. Just before serving, add ice; stir in club soda. Hang candy canes on edge of bowl or in each punch cup for stirrers.

TIP: Recipe can be doubled.

## ROSE LEMONADE PUNCH

Makes about 3½ quarts

- Berry Mint Ice Ring**
- 1½ cups sugar**
- 1½ cups ReaLemon® Lemon Juice from Concentrate**
- 2 (750 mL) bottles rosé wine, chilled**
- 1½ quarts club soda, chilled**

Prepare ice ring in advance. In large punch bowl, dissolve sugar in ReaLemon. Add wine and club soda. Add ice ring. Garnish with additional mint leaves if desired.

## Berry Mint Ice Ring

- ¾ cup sugar**
- 1 cup ReaLemon® Lemon Juice from Concentrate**
- 3 cups water**
- Strawberries**
- Mint leaves**

In 1-quart pitcher or bowl, dissolve sugar in ReaLemon. Add water. Pour ½ the mixture into 5-cup ring mold; arrange strawberries and mint leaves in mixture. Freeze. Pour remaining mixture on top; freeze. To unmold, quickly dip mold into warm water.



## CREAMY ORANGE PUNCH

Makes about 2 quarts

- 3 eggs\*
- 2 tablespoons sugar
- Dash ground cinnamon
- Dash ground cloves
- Dash ground ginger
- 2 cups unsweetened orange juice, chilled
- $\frac{1}{3}$  cup ReaLemon® Lemon Juice from Concentrate
- 1 quart vanilla ice cream
- 1 (32-ounce) bottle ginger ale, chilled
- Ground nutmeg

In medium bowl, beat eggs until thick and lemon colored. Add sugar and spices; stir until sugar dissolves. Add juices. Scoop ice cream into small punch bowl. Pour in juice mixture and ginger ale. Garnish with nutmeg.

\*Use only Grade A clean, uncracked eggs.

## CITRUS SLUSH

Makes about 4 quarts

- 1 (10-ounce) package frozen strawberries in syrup, thawed
- 2 large bananas, sliced
- $\frac{3}{4}$  cup ReaLemon® Lemon Juice from Concentrate
- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed
- 3 cups unsweetened pineapple juice, chilled
- $\frac{1}{2}$  cup sugar
- 5 cups cold water
- 2 (32-ounce) bottles ginger ale, chilled

In blender container, combine strawberries, bananas, ReaLemon and orange juice concentrate; blend until smooth. In large bowl or other container, combine ReaLemon mixture, pineapple juice, sugar and water; stir until sugar dissolves. Cover and freeze. One to 2 hours before serving, remove from freezer. Just before serving, spoon partially thawed mixture into large punch bowl; gently stir in ginger ale.

Creamy Orange Punch



# bartender's specials

Add the REAL DIFFERENCE of ReaLemon® to your favorite alcoholic beverages. Here are traditional favorites and new creations for your enjoyment. And ReaLemon, either in bottles or plastic containers, is always convenient and ready to use.

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## BLOODY MARY

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**Tomato juice, chilled**

**Vodka**

**ReaLemon® Lemon Juice from Concentrate**

**Worcestershire sauce**

**Celery salt**

**Hot pepper sauce**

**Pepper**

Combine ingredients to make desired amount. Serve over ice; garnish as desired.

### To Make:

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<b>1 serving</b> <b>(8 ounces)</b>	$\frac{1}{4}$ cup tomato juice 1 jigger (1½ ounces) vodka 1 teaspoon ReaLemon $\frac{1}{2}$ teaspoon Worcestershire sauce Dash celery salt 3 to 5 drops hot pepper sauce Dash pepper
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<b>1 quart</b>	3 cups tomato juice $\frac{3}{4}$ cup vodka 4 teaspoons ReaLemon 2 teaspoons Worcestershire sauce $\frac{1}{2}$ teaspoon celery salt $\frac{1}{2}$ teaspoon hot pepper sauce Dash pepper
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<b>2 quarts</b>	1 (46-ounce) can tomato juice $1\frac{1}{2}$ cups vodka 3 tablespoons ReaLemon 4 teaspoons Worcestershire sauce 1 teaspoon celery salt $\frac{1}{4}$ teaspoon hot pepper sauce $\frac{1}{4}$ teaspoon pepper
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## BOURBON SLUSH

Makes about 6 cups

- 2 cups hot brewed tea
- 1 (6-ounce) can frozen unsweetened orange juice concentrate, thawed
- $\frac{1}{2}$  cup sugar
- 2 cups cold water
- 1 cup bourbon
- $\frac{1}{3}$  cup ReaLemon® Lemon Juice from Concentrate

In large bowl, combine tea, orange juice concentrate and sugar; stir until sugar dissolves. Stir in remaining ingredients. Freeze. About 1 hour before serving, remove from freezer; when mixture is slushy, spoon into cocktail glasses.

## FROZEN DAIQUIRI

Makes about 2 cups

- 3 tablespoons confectioners' sugar
- 2 tablespoons ReaLime® Lime Juice from Concentrate
- $\frac{1}{4}$  cup (2 ounces) light rum
- $2\frac{1}{2}$  cups ice cubes

In blender container, combine ingredients in order listed; blend until smooth. Serve immediately.

## PEACH SLUSH

Makes about  $3\frac{1}{2}$  cups

- 1 (10-ounce) package frozen sliced peaches in syrup, partially thawed
- $\frac{1}{3}$  cup vodka
- $\frac{1}{4}$  cup ReaLemon® Lemon Juice from Concentrate
- 2 tablespoons sugar
- 1 teaspoon grenadine syrup
- 3 cups ice cubes

In blender container, combine ingredients; blend until smooth. Serve immediately.

TIP: To use fresh peaches, substitute 2 medium-size peaches, sliced, for frozen peaches; add 2 to 3 tablespoons additional sugar.





## ◀ SYLLABUB

Makes about 5 cups

- 1 quart half-and-half
- $\frac{1}{2}$  cup sugar
- $\frac{1}{3}$  cup ReaLemon® Lemon Juice from Concentrate, chilled
- $\frac{1}{3}$  cup brandy
- 3 tablespoons cocktail sherry
- Candy lemon sticks for garnish, optional

In large mixer bowl, beat half-and-half on low speed until frothy; gradually beat in remaining ingredients except garnish. Pour into glasses; garnish with lemon sticks if desired.

## LEMON-LIME SLUSH

Makes about 2 quarts

- 2 cups water
- $\frac{2}{3}$  cup sugar
- $\frac{1}{3}$  cup ReaLemon® Lemon Juice from Concentrate
- $\frac{1}{3}$  cup ReaLime® Lime Juice from Concentrate
- 1 cup light rum
- 1 (32-ounce) bottle lemon-lime carbonated beverage

In large bowl, combine water, sugar, ReaLemon and ReaLime; stir until sugar dissolves. Add rum and carbonated beverage. Freeze. About 1 hour before serving, remove from freezer; when mixture is slushy, spoon into cocktail glasses. Garnish as desired.

## TOM COLLINS

Makes 1 serving

- 2 tablespoons confectioners' sugar
- 1 jigger (1½ ounces) gin or vodka
- 2 tablespoons ReaLemon® Lemon Juice from Concentrate
- Ice
- Club soda, chilled

In cocktail shaker, combine sugar, gin and ReaLemon; shake well. Add ice to tall glass; pour in gin mixture. Fill with club soda. Garnish as desired.

## WHISKEY SOUR

Makes 1 serving

- 2 tablespoons confectioners' sugar
- 2 tablespoons ReaLemon® Lemon Juice from Concentrate
- 1 jigger (1½ ounces) whiskey, bourbon, vodka, scotch or gin
- Ice
- Maraschino cherry and orange slice for garnish, optional

In cocktail shaker, combine all ingredients except garnish, in order listed; shake well. Strain. Garnish with cherry and orange slice if desired.

**To Make 1 Quart:** In pitcher, combine  $\frac{3}{4}$  cup confectioners' sugar and  $\frac{3}{4}$  cup ReaLemon; stir until sugar dissolves. Stir in 1 cup liquor and 4 cups ice cubes.



# hot drinks

When it's time for a cozy fire and a cup of good cheer, hot drinks with the REAL DIFFERENCE of ReaLemon® are in order. Savory, sweet or spicy—these warming sippers tantalize your taste buds and drive away the chills. Try one after your next cold weather outing.

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## HOT MAPLE TODDY

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Makes about 3 cups

- 1 to 1¼ cups whiskey**
- 1 cup maple or maple-flavored syrup**
- ¾ cup ReaLemon® Lemon Juice from Concentrate**
- Butter and cinnamon sticks for garnish, optional**

In medium saucepan, combine all ingredients except garnish. Over low heat, simmer to blend flavors. Serve hot in mugs with pats of butter and cinnamon sticks if desired.

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## TOMATO BEEF SIPPER

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Makes about 6 cups

- 4 cups tomato juice**
- 2 cups water**
- ⅓ cup ReaLemon® Lemon Juice from Concentrate**
- 1 tablespoon Wyler's® Beef-Flavor Instant Bouillon or 3 Beef-Flavor Bouillon Cubes**
- 1 teaspoon prepared horseradish, optional**
- ¾ to 1 cup vodka, optional**

In medium saucepan, combine all ingredients except vodka. Simmer 10 to 15 minutes to blend flavors; add vodka just before serving if desired. Serve hot in mugs. Garnish as desired.

Hot Maple Toddy: ReaLemon and maple syrup—a New England twist to a favorite chill chaser



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## SIMMERED CIDER

Makes about 2 quarts

- 2 quarts apple cider**
- $\frac{3}{4}$  to 1 cup ReaLemon® Lemon Juice from Concentrate**
- 1 cup firmly packed light brown sugar**
- 8 whole cloves**
- 2 cinnamon sticks**
- $\frac{3}{4}$  cup rum, optional**
- Additional cinnamon sticks for garnish, optional**

In large saucepan, bring all ingredients except rum and garnish to a boil; stir occasionally. Reduce heat; simmer about 10 minutes to blend flavors. Remove spices and add rum just before serving if desired. Serve hot in mugs with cinnamon sticks if desired.

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## HOT SPICED LEMONADE

Makes about 4 cups

- 3 cups water**
- $\frac{2}{3}$  cup firmly packed light brown sugar**
- $\frac{1}{2}$  cup ReaLemon® Lemon Juice from Concentrate**
- 8 whole cloves**
- 2 cinnamon sticks**
- Additional cinnamon sticks for garnish, optional**

In medium saucepan, combine all ingredients except garnish. Simmer 20 minutes to blend flavors; remove spices. Serve hot in mugs with cinnamon sticks if desired.

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## SHERRIED BOUILLON

Makes about  $1\frac{3}{4}$  quarts

- $1\frac{1}{2}$  quarts water**
- 3 tablespoons Wyler's® Beef-Flavor Instant Bouillon or 9 Beef-Flavor Bouillon Cubes**
- $\frac{1}{2}$  cup dry or cocktail sherry**
- $\frac{1}{4}$  cup ReaLemon® Lemon Juice from Concentrate**

In Dutch oven or large saucepan, bring water to a boil; add bouillon, stirring until dissolved. Remove from heat; stir in sherry and ReaLemon. Serve hot.







## ◀ CANDY APPLE PUNCH

Makes about 4½ cups

- ⅓ cup red cinnamon candies
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 4 cups apple juice or cider
- 2 tablespoons brown sugar
- 6 whole cloves
- 2 red apples, cored and sliced into rings, optional

In large heavy saucepan over low heat, melt candies in ReaLemon, stirring frequently. Add apple juice, sugar and cloves; simmer 15 minutes to blend flavors. Remove cloves; pour into heatproof punch bowl or individual mugs. Garnish with apple rings if desired.

## LEMON TODDY

Makes 1 serving

- ⅓ cup water
- ¼ cup ReaLemon® Lemon Juice from Concentrate
- 3 tablespoons honey
- 1 jigger (1½ ounces) whiskey

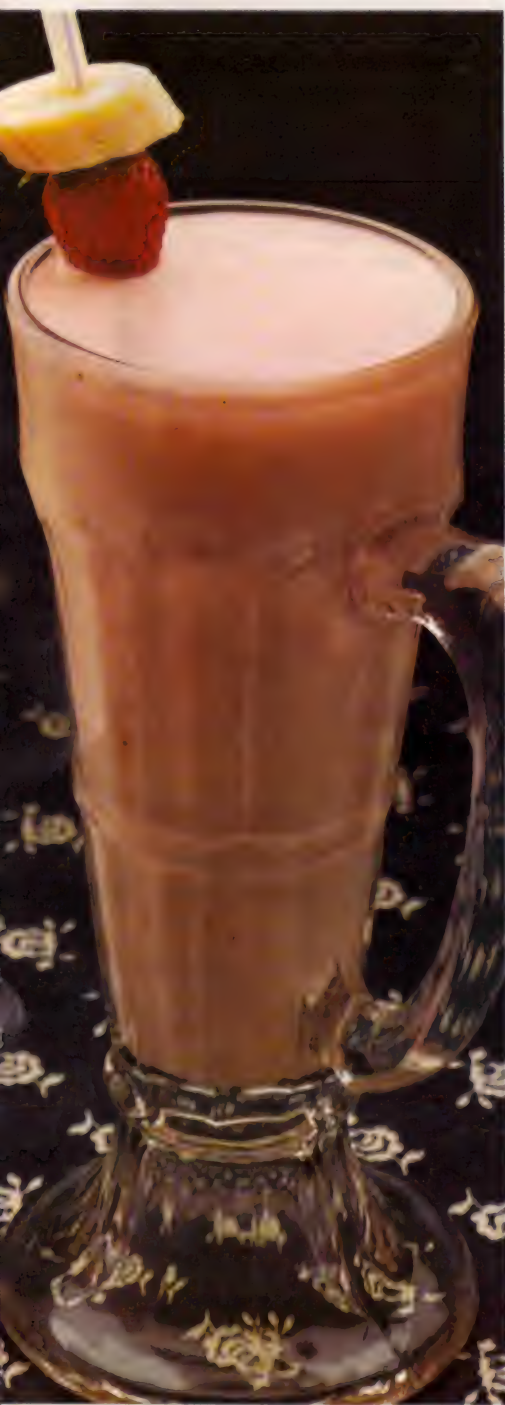
In small saucepan, combine all ingredients. Over low heat, simmer, stirring occasionally to dissolve honey. Serve hot.

## ◀ CRANBERRY CITRUS WARMER

Makes about 2½ quarts

- 1 (32-ounce) bottle cranberry juice cocktail
- 2 cups unsweetened orange juice
- ½ cup honey
- ½ cup ReaLemon® Lemon Juice from Concentrate
- ¼ cup Realime® Lime Juice from Concentrate
- 3 whole cloves
- 2 cinnamon sticks
- 1 (32-ounce) bottle ginger ale

In large saucepan or Dutch oven, combine all ingredients except ginger ale. Over medium heat, simmer about 15 minutes to blend flavors. Remove spices. Just before serving, add ginger ale; heat through. Serve hot. Garnish as desired.



# family favorites

ReaLemon® adds lively flavor to a wide variety of fruit shakes, floats and slushes—easy to make and sure to please your whole family.

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## BANANA SHAKE

Makes about 5 cups

- 2 ripe bananas, cut up**
- 1/3 cup ReaLemon® Lemon Juice from Concentrate**
- 1 cup cold water**
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)**
- 2 cups ice cubes**

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Refrigerate leftovers. (Mixture stays thick and creamy in refrigerator.)

### Mixer Method

In large mixer bowl, mash bananas; gradually beat in ReaLemon, sweetened condensed milk and 2 1/2 cups cold water. Chill before serving.

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## ◀ STRAWBERRY BANANA SHAKE

Makes about 6 cups

- 1 1/2 cups fresh strawberries, cleaned and hulled or 1 cup frozen unsweetened strawberries, partially thawed**
- 1/2 cup sliced banana**
- 1/3 cup ReaLemon® Lemon Juice from Concentrate**
- 1 cup cold water**
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)**
- 2 cups ice cubes**

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Garnish as desired. Refrigerate leftovers.



## PINEAPPLE SHAKE

Makes about 5 cups

- 1 cup cold water
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 1 (8-ounce) can crushed pineapple in juice, undrained
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)
- 2 cups ice cubes

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Refrigerate leftovers.

## ORANGE OR TANGERINE SHAKE

Makes about 4 cups

- 1 cup cold water
- ¼ cup ReaLemon® Lemon Juice from Concentrate
- 1 (6-ounce) can frozen orange or tangerine juice concentrate
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)
- 2 cups ice cubes

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Refrigerate leftovers.

## GRAPE SHAKE

Makes about 5 cups

- 1 cup cold water
- ½ cup ReaLemon® Lemon Juice from Concentrate
- 1 (6-ounce) can frozen sweetened grape juice concentrate
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)
- 2 cups ice cubes

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Garnish as desired. Refrigerate leftovers.

## BANANA ORANGE SHAKE

Makes about 5 cups

- 1 cup unsweetened orange juice
- 1 ripe banana, sliced
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)
- ⅓ cup ReaLemon® Lemon Juice from Concentrate
- 2 cups ice cubes
- Orange and banana slices for garnish, optional

In blender container, combine all ingredients except ice and garnish; blend well. Gradually add ice, blending until smooth. Garnish as desired. Refrigerate leftovers.



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## BANANA PEANUT SHAKE

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Makes about 5 cups

- 3 ripe bananas, sliced
- 3 tablespoons creamy peanut butter
- 1 cup cold water
- 1 (14-ounce) can Eagle® Brand Sweetened Condensed Milk (NOT evaporated milk)
- 1/3 cup ReaLemon® Lemon Juice from Concentrate
- 2 cups ice cubes

In blender container, combine all ingredients except ice; blend well. Gradually add ice, blending until smooth. Refrigerate leftovers.



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## BANANA CREAM SLUSH

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Makes about 2 quarts

- 3 ripe bananas, sliced
- 3/4 cup ReaLime® Lime Juice from Concentrate
- 1/3 cup sugar
- 1 pint vanilla ice cream, softened
- 1 pint pineapple sherbet, softened
- 1 (16-ounce) bottle lemon-lime carbonated beverage, chilled

In blender container, combine bananas, ReaLime and sugar; blend until smooth. Chill. When ready to serve, place banana mixture, ice cream, sherbet and carbonated beverage in punch bowl. Stir gently.

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## STRAWBERRY FLOAT

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Makes 1 serving

- 1 tablespoon Wyler's® Presweetened Strawberry Flavor Drink Mix
- 1 tablespoon ReaLime® Lime Juice from Concentrate
- 2 scoops vanilla ice cream
- Lemon-lime carbonated beverage, chilled

In tall glass, stir together drink mix and ReaLime. Add ice cream; fill glass with carbonated beverage. Serve immediately.

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## ◀ CHERRY FLOAT

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Makes 1 serving

- 1 tablespoon Wyler's® Presweetened Cherry Flavor Drink Mix
- 1 tablespoon ReaLemon® Lemon Juice from Concentrate
- 2 scoops pineapple sherbet
- Lemon-lime carbonated beverage, chilled

In tall glass, stir together drink mix and ReaLemon. Add sherbet; fill glass with carbonated beverage. Serve immediately.





Just for fun, try serving Strawberry Watermelon Slush in a jelly jar.

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### STRAWBERRY WATERMELON SLUSH

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Makes about 5 cups

- 2 cups cubed watermelon**
- 1 pint fresh strawberries, cleaned  
and hulled**
- ½ cup sugar**
- ⅓ cup ReaLemon® Lemon Juice from  
Concentrate**
- 2 cups ice cubes**
- Mint leaves, watermelon chunks  
and strawberries for garnish,  
optional**

In blender container, combine all ingredients except ice and garnish; blend well. Gradually add ice, blending until smooth. Garnish as desired. Serve immediately.

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### RUBY FRUIT PUNCH

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Makes about 3½ quarts

- 1 (3-ounce) package strawberry,  
cherry or raspberry flavor gelatin**
- 2 cups boiling water**
- 1 (46-ounce) can red fruit-flavored  
punch, chilled**
- ¾ cup ReaLemon® Lemon Juice from  
Concentrate**
- 1 quart pineapple sherbet**
- 1 (32-ounce) bottle lemon-lime  
carbonated beverage, chilled**

In large saucepan, dissolve gelatin in boiling water; stir in punch and ReaLemon. Pour into punch bowl. Just before serving, scoop sherbet into punch bowl; add carbonated beverage.

# hints

## Lemon Ice Cubes



In 1-quart pitcher, dissolve  $\frac{3}{4}$  cup sugar in 1 cup ReaLemon. Add 3 cups water. Pour into ice cube trays. Place 1 piece of fruit (maraschino cherries, mandarin orange segments, etc.) in each section if desired. Freeze.



Use in mixed drinks, carbonated beverages, lemonade or punch. Makes about 3 dozen.

## Iced Tea Cubes

In 1-quart pitcher, combine 3 cups strong brewed tea, cooled, and  $\frac{1}{4}$  cup ReaLemon. Pour into ice cube trays. Place 1 piece of fruit (maraschino cherries, mandarin orange segments, etc.) in each section if desired. Freeze. Use in iced tea. Makes about 3 dozen.

## Savory Lemon Ice Cubes

To make ice cubes for unsweetened drinks, like Bloody Marys, combine 1 part water, and 1 part ReaLemon in ice cube trays; place olive, pearl onion or celery in each section if desired. Freeze.

## More Ice Ideas

To make a fruited ice ring for punches, add ReaLemon to ring mold to  $\frac{1}{2}$ -inch. Arrange fruit in bottom; freeze. Add water to fill ring mold. Freeze until solid.

To unmold ice ring, quickly dip in hot water. Turn into punch bowl.

To prevent ice ring from diluting punch, use same proportion juices in ice ring as used in the punch.

To make ice block for punches, thoroughly rinse a milk carton; fill with water to desired amount. Freeze. Peel off carton and place ice block in punch bowl. Larger blocks of ice will melt slower than small ice cubes, helping to prevent diluting of punch.

## Warm Punch

To help keep warm punches warm, and to "condition" a glass bowl for a hot punch, pour very warm water into punch bowl and let stand until bowl is warmed.

## Creative Punch Bowl

If you don't have a punch bowl, a large glass salad bowl, crock, or other large container may be substituted. To determine capacity of a particular bowl, add measured water to fill bowl.





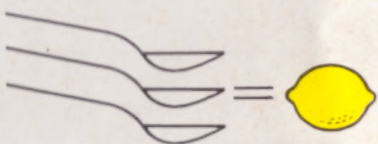
Add a few drops ReaLemon to iced or hot tea to enhance the flavor. Or freeze ReaLemon in ice cube trays to use in iced tea.



Add lemony freshness to diet sodas, club soda or other carbonated beverages by adding a few drops ReaLemon or ReaLime.



To keep fruit garnishes such as apple slices or wedges, banana slices, etc. from darkening, dip in ReaLemon.



About 3 tablespoons of ReaLemon® Lemon Juice from Concentrate equals the juice of one lemon.

## REALEMON STARTS WITH FRESH LEMONS

ReaLemon starts with the juice of fresh lemons, concentrated to a uniform strength. Enough filtered water is used to return this concentrate to the natural strength of fresh lemons, then lemon oil from the peel is added to give ReaLemon the natural taste of fresh lemons.

ReaLemon is more economical and more convenient than home-squeezed lemons. And since fresh lemons can differ in size, juiciness, and strength, the uniformity of ReaLemon can be an advantage in preparing recipes that call for lemon juice. For recipes specifying the "juice of one lemon," use 2 to 3 tablespoons of ReaLemon.



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